

Receiving Report

Date: 13/9/18
Supplier: THYSON

Batch No: M126915
Dart P/O: 21312

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒ N/A ☐
Shipment Complete: Yes ☐ No ☒ N/A ☐
QC6 Inspection 13-09-19 N/A ☐
Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>WOM P.O. POOR B.D</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/9/18
Date:
Received/Costing:
Initial:

Location

All amounts are calculated in domestic currency.

Wednesday, September 18, 2013 8:54:44 AM

All Vendors	PO ID PO21317	Receipt Dates from 9/18/2013 to 9/18/2013	All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21317	1		M304S16GA	sf	9/18/2013	9/18/2013	480.0000	\$3.63	0.0000	0	\$1,740.12
CAD	No		304/316 Sheet .063	sf	480.0000	DESJ02		\$1,740.12	0.0000	0	
			M126915								
	3		M6061T6B00750X00 f	f	9/18/2013	9/18/2013	60.0000	\$0.47	0.0000	0	\$28.49
			.125								
	No		6061-T6 Bar .750 x	f	60.0000	DESJ02		\$28.49	0.0000	0	
			.125								
			M126915								
	5		M6061T6B1.500X02. f	f	9/18/2013	9/18/2013	12.0000	\$7.97	0.0000	0	\$95.64
			500								
	No		6061-T6 Bar 1.50 x	f	12.0000	DESJ02		\$95.64	0.0000	0	
			2.50								
			M126915								
Total Received Quantity:											552.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,864.22
Total Balance Due Quantity:											0.0000

52

14287

B I L L O F L A D I N G

No: PEC 840959

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16Sep13 at 11:10 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

880

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-605548- 1 Your PO # 21317
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"

Heat Number 500390 Tag No 216853

Quantity 480.00 SFT

PCS 15

MTR

Wt LBS 1138

2) Our Order PEC-605548- 2 Your PO # 21317
ALUMINUM FLAT BAR 6061-T6511
.125" x .750" X 240.0000"

Heat Number 21256 Tag No 216793

Quantity 60 FT

PCS 3

MTD

Wt LBS 6

3) Our Order PEC-605548- 3 Your PO # 21317
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.50" X 144.0000"

Heat Number 21453 Tag No 216794

Quantity 12 FT

PCS 1

MTD

Wt LBS 54

TOTAL: Tags 3 PCS 19 LBS 1198

Heat Number
21256
21453
500390

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1 ...Continued

13/9/18
paul
and

1 crate 2-133

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 840959

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16Sep13 at 11:10 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID, 1 BDL G.W. 1236 LBS

ITEM (1) SKID
ITEMS (2,3) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 96.0000"

PART NO.

PO/Rel 21317

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-840959-001

16Sep13

Signed by:

Pg 1/1

1843

Manufacturer / Fabricante / Herstellerwerk 		INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000050239 / Page / Pagina / Seite 1 / 1	
1 ThyssenKrupp Drive; P.O. Box 13000; Calvert, AL 36513-1300 OLBERT METAL SALES LIMITED 989 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA <i>gm 13-09-19</i>		Customer/Ship to / Cliente / Bestel/Er Empfänger OLBERT METAL SALES LIMITED, MISSISSAUGA Customer's order number / N° de Pedido Cliente / Kundenbestell-Nr. TO-1893 Manufacturer's works order no. / N° de Pedido Manufactura / Werksauftrags-Nr. 901154388 / 009 Delivery order no. / N° de Entrega / Lieferauftrag-Nr. 85248923 / 040 Product / Produce / Erzeugnis SHEET/COJAS/BLECH Steel grade and quality / Acero / Stahlsorte und Gütegruppe TYPE 304L/304			
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M, ASME SA-240 Sec.II Part A Ed.2010 ASTM A480/A480M, ASME SA-480 Sec.II Part A Ed.2010		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.52 mm x 1,219.20 mm x 2,438.40 mm 0.0600 inch x 48.0000 inch x 96.0000 inch			
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr.		Steelmaking process / Proceso de manufact./ Herstell.		Finish / Acabado / Ausführung	
		AOD		Blk / 28	
Packing-No. / N° de Empaque / Paket-Nr.	No. of pieces / Piezas / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Coil No. / Bobina No. / Band-Nr.	Heat No. / Colada / Schmelz-Nr.	Sample ID / N° de muestra / Proben-Nr.
6075388	45	3,402 lb / 1,543 kg	720713	500390	1000110627
6075383	45	3,408 lb / 1,546 kg	720713	500390	1000110627
6075396	45	3,415 lb / 1,549 kg	720713	500390	1000110627
6075397	45	3,400 lb / 1,542 kg	720713	500390	1000110627
Sum / Suma / Summe		180	13,625 lb / 6,180 kg		
Heat / Colada / Schmelz	Country of heat / País de colada / Erzeugungsort	Chemical composition / Composicion Quimica / Chemische Zusammensetzung			
		% C % Si % Mn % P % S % Cr % Mo % Ni % N % Cu			
600390	USA	0.024 0.32 1.59 0.027 0.0020 18.15 0.29 8.02 0.060 0.32			
Sample Position / Local. de la muestra / Probenlage					
TRANSVERSE					
Inspection lot / Lote de inspeccion / Proben	YS0.2% PSI / MPa	TS PSI / MPa	EL A2" %	HRS	
1000110627	40,609 / 280	91,060 / 628	59.5	B1	
1000110628	40,699 / 282	91,225 / 629	57.6	B1	
Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche: Test of identity (spectrom analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse):					
				OK OK	
HEAT - TREATMENT : 1520°F/AIR No weld repairs No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2011/65/EU Compliant Product manufactured in the USA Country of Heat as per ISO 3166-1					
Originator of the documents / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001:2008 certified company Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt					
The information provided is a true copy of data on file / Los valores reportados corresponden a los datos archivados / Die gemeldeten Werte entsprechen den gespeicherten Daten Andrew Faucett Phone: +1 251 829 3492 Name of expert / Nombre del experto / Name des Sachverständigen				Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 07/05/2013	

THYSSENKRUPP MATERIALS NA

PO/Rel 21317

Certificate of Mill Test Results

BL PEC-840959-002

16Sep13
Pg 1/1

ALUMINUM PLAT BAR 6061-T6511
.125" x .750" x 240.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

[Signature]



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST ASTM B221-12

BILL TO	THYSSENKRUPP MATERIALS NA	CERT CODE	1	0.18	DATE OF SHIPMENT	8/12/2013	EXTRUDEX ORDER NO.	MANIFEST NO.
SHIP TO	THYSSENKRUPP MATERIALS NA	CUSTOMER PO	PEC-249990	6061	TEMPER	T6511	159543	3
SO DESCRIPTION	.125" x .750" FB	CUSTOMER PART NUMBER	1-125-750	PART DESCRIPTION	FORBES DODWELL		MADE IN CANADA	
				CERTIFICATION	MILL TEST ASTM B221-12			

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/03/13	41.8	36.7	12.80	86.3, 87.1, 86.6	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	21256	6061	0.56	0.207	0.186	0.065	0.82	0.045	0.00	0.008	0.008	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

[Signature]

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

PO/Rel 21317

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-840959-003

16 Sep 13
Pg 1/1

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.50" x 144.0000"
PART NO.



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST ASTM B221-12

BILL TO THYSSENKRUPP MATERIALS NA SHIP TO THYSSENKRUPP MATERIALS NA SO DESCRIPTION 1.5"x2.5" FB	Cert Order: 1 CUSTOMER PO PEC-249990 CUSTOMER PART NUMBER 1-1500-2500	DIE NUMBER 0.05 S 4660 ALLOY 6061 TEMPER T6511 SALESMAN FORBES DODWELL PART DESCRIPTION	DATE OF SHIPMENT 8/16/2013	EXTRUDEX ORDER NO. 159543 — 9 MADE IN CANADA CERTIFICATION MILL TEST ASTM B221-12	MANIFEST NO. 293116
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Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/15/13	44.9	41.3	12.30	90.3, 90.1, 90.6	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 21453 6061	0.56	0.198	0.188	0.055	0.24	0.048	0.00	0.0090	0.013	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
FCB307/12

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable CD Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S16GA	304/316 Sheet .063	9/18/2013 Yes 9/18/2013	480.00 sf	\$3.82	\$1,832.28
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						
Line Total:						\$1,832.28
3	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	9/18/2013 Yes 9/18/2013	20.00 f	\$1.50	\$30.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A/225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						
Line Total:						\$30.00

Note:

9/13/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

4	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	9/18/2013 Yes 9/18/2013	1.00 f	\$12.79	\$12.79
AS ABOVE						

Line Total: \$12.79

5	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	9/18/2013 Yes 9/18/2013	12.00 f	\$8.39	\$100.70
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AS ABOVE
ASTM B221

Line Total: \$100.70

6	M6061T6S.040	6061-T6 .040 Sheet	9/18/2013 Yes 9/18/2013	192.00 sf	\$1.61	\$310.00
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$310.00

Note:

9/13/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

7	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	9/18/2013	24.08	\$42.27	\$1,018.00
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Yes

f

9/18/2013

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,018.00

8	M7075T6B4.000X4.500	7075-T6 BAR 4.000" X 4.500"	9/18/2013	8.00	\$99.90	\$799.20
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Yes

f

9/18/2013

AS ABOVE

Line Total: \$799.20

9	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	9/18/2013	60.21	\$27.57	\$1,660.00
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Yes

f

9/18/2013

AS ABOVE

Note:

9/13/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 4 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$1,660.00

10	M7075T6B6.000X6.000	7075-T6 BAR 6.000' X 6.000" (order in billets)	9/18/2013	24.17	\$174.87	\$4,226.00
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Yes
9/18/2013 f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: PLEASE CUT TO SIZE: 40 PCS CUT AT 7.25" LONG

Line Total: \$4,226.00

PO Total: \$9,988.97

CL N

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr: 2

Change Date: 9/13/2013